

# Primary and Secondary Labeling

Clear Polypropylene

*Get the No-Label-Look  
Required for Your  
Application*

*End Use Applications:  
Rigid Container Labels  
Semi-Squeeze Container Labels*

*For Consumable Products  
including:  
Beverages  
Food  
Health & Beauty  
Household Chemical*

*For more information on  
FLEXcon's  
pressure-sensitive film  
solutions for Primary and  
Secondary Container  
Labeling, contact your local  
Sales Representative or our  
Product Identification  
Business Team at (508)  
885-8300.*

*Product ID #: FLX056455*



Product:

**Flexcon®**  
**ThinFlex™ CPP16419**  
PP 160 H Clear TC-458 V-01 TracRite™ 92

Benefits:

- "Greener" down-gauged 1.6 mil high-gloss, hard clear polypropylene (BOPP) has excellent surface smoothness; and offers excellent resistance to shrinkage, moisture, humidity and product contents
- Offers a 20% reduction over the traditional 2.0 mil polypropylene
- Film clarity is ideal for achieving the "no-label-look" on glass and clear containers
- Printable via UV, solvent & water flexo, UV offset, UV screen, UV letterpress, and hot stamping
- V-01 high-performance, permanent acrylic adhesive adheres to a wide range of container types including low-surface energy HDPE
- Adhesive complies with FDA 175.105 for indirect food contact
- Backed with Flexcon® TracRite™ 92 polyester release liner for excellent on-press performance for tight-registration graphics
- Release liner provides a good diecutting base and allows for high-speed dispensing
- Product has been 3rd party tested for Higher Pressure Processing (HPP) and adhesive was found to have the necessary strength and compatibility to withstand the HPP conditions



# Flexcon®

## ThinFlex™ CPP16419

PP 160 H Clear TC-458 V-01 TracRite™ 92

PRODUCT DATA	VALUE		TEST METHOD
Physical Properties			
Thickness (Mils[microns])	Film	1.6 (44) +/- 10%	ASTM D 3652 (Modified for use with non-tape products)
	Adhesive	0.5-0.6 (13-15) +/- 0.1 (3)	
	Liner	0.92 (23) +/- 5%	
Dimensional Stability (%)	No Shrinkage Observed	Applied Shrinkage: 24 hour dwell time on aluminum panel then 24 hours at 160°F (71°C)	
Adhesion Properties			
Ultimate Peel from	Average		ASTM D 903 (Modified for 72 hour dwell time)
	Oz/in	(N/m)	
Acrylic	52	(572)	
Glass	64	(704)	
HDPE	20	(220)	
Polyester	29	(319)	
Polypropylene	22	(242)	
Stainless Steel	57	(627)	
Styrene	38	(418)	
Expected Shear			ASTM D 3654 Method A a. 1 hr. dwell b. 1 sq. in. surface c. 4 lb. load
Room Temp (hours)	10		
Tack (gm/sq cm)	720		ASTM D 2979
Expected Exterior Life	Indoor use only		
Service Temperature Range	-40°F to 212°F (-40°C to 100°C)		
Minimum Application Temperature	35°F (1.7°C)		
Storage Stability	Two years when stored at 70°F (21°C) and 50% relative humidity		

### Product Performance and Suitability

All of the descriptive information, the typical performance data, and recommendations for the use of FLEXcon products shall be used only as a guide and do not reflect the specification or specification range for any particular property of the product. Furnishing such information is merely an attempt to assist you after you have indicated your contemplated use and shall in no event constitute a warranty of any kind by FLEXcon. All purchasers of FLEXcon products shall be responsible for independently determining the suitability of the material for the purpose for which it is purchased. No distributor, salesman, or representative of FLEXcon is authorized to give any warranty, guaranty, or make any representation in addition or contrary to the above.

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