

Primary and Secondary Labeling

Clear Polypropylene

*Get the No-Label-Look
Required for Your
Application*

*End Use Applications:
Rigid Container Labels
Semi-Squeeze Container Labels*

*For Consumable Products
including:
Food
Health & Beauty
Household Chemical*

*For more information on
FLEXcon's
pressure-sensitive film
solutions for Primary and
Secondary Container
Labeling, contact your local
Sales Representative or our
Product Identification
Business Team at (508)
885-8300.*

Product ID #: FLX057250



Product:

Flexcon®
OptiFlex® CPP20414
PP 200 H Clear TC-458 V-01 44PP-8

Benefits:

- 2.0 mil hard clear polypropylene (BOPP) offers excellent resistance to shrinkage, moisture, humidity, and product contents
- Film clarity is ideal for achieving the no-label-look
- Polypropylene is more economical and conformable than polyester and provides a good diecutting base
- Excellent surface smoothness allows for optimum ink laydown
- Printable via UV, solvent & water flexo, UV inkjet (Jettron 4000 series), UV screen, UV letterpress, and hot stamping
- V-01 high-performance, permanent acrylic adhesive adheres to a wide range of container types including low-surface energy HDPE
- Adhesive complies with FDA 175.105 for indirect food contact
- Backed with a 44 lb. polycoated natural Kraft release liner ideal for roll-form converting
- Product has been 3rd party tested for Higher Pressure Processing (HPP) and adhesive was found to have the necessary strength and compatibility to withstand the HPP conditions



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PRODUCT DATA	VALUE	TEST METHOD
Physical Properties		
Thickness (Mils[microns])	Film	2.0 (51) +/- 10%
	Adhesive	0.5-0.6 (13-15) +/- 0.1 (3)
	Liner	3.0 (76) +/- 10%
Dimensional Stability (%)	No Shrinkage Observed	Applied Shrinkage: 24 hour dwell time on aluminum panel then 24 hours at 160°F (71°C)
Adhesion Properties		
Ultimate Peel from	Average	ASTM D 903 (Modified for 72 hour dwell time)
	Oz/in (N/m)	
Acrylic	42 (462)	
Glass	34 (374)	
HDPE	18 (198)	
Polyester	39 (429)	
Polypropylene	9 (99)	
Stainless Steel	46 (506)	
Styrene	41 (451)	
Expected Shear		ASTM D 3654 Method A a. 1 hr. dwell b. 1 sq. in. surface c. 4 lb. load
Room Temp (hours)	10	
Tack (gm/sq cm)	710	ASTM D 2979
Expected Exterior Life	Indoor use only	
Service Temperature Range	-40°F to 176°F (-40°C to 80°C)	
Minimum Application Temperature	35°F (2°C)	
Storage Stability	Two years when stored at 70°F (21°C) and 50% relative humidity	

Product Performance and Suitability

All of the descriptive information, the typical performance data, and recommendations for the use of FLEXcon products shall be used only as a guide and do not reflect the specification or specification range for any particular property of the product. Furnishing such information is merely an attempt to assist you after you have indicated your contemplated use and shall in no event constitute a warranty of any kind by FLEXcon. All purchasers of FLEXcon products shall be responsible for independently determining the suitability of the material for the purpose for which it is purchased. No distributor, salesman, or representative of FLEXcon is authorized to give any warranty, guaranty, or make any representation in addition or contrary to the above.

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