

# Graphic Mounting Film

Clear Permanent/Permanent

*Flexcon® FlexMount® Select™ graphic mounting films promote easy application and excellent adhesion to a variety of surfaces for reliable and durable graphic attachments.*

*Applications include:*

*Durable Goods & Equipment Labeling:  
Brand Identity Labels  
Compliance Labels  
Nameplates  
Warning & Instructional Labels*

*For Durable Goods including:  
Outdoor Power Equipment  
Power Tools  
Appliances  
Electronics  
Recreational Vehicles  
Sporting Equipment  
Industrial Equipment...and more*

*For more information on FLEXcon's pressure-sensitive film solutions for Graphic Mounting, contact your local Sales Representative or our Performance Products Business Team at (508) 885-8440.*

*Product ID #: FLX000525*



Product:

**Flexcon®  
FlexMount® Select™  
DF132311**

Benefits:

- 1.0 mil double-coated clear polyester film for graphic mounting
- Proven Permanent adhesive system offers excellent adhesion to a wide range of surfaces
- Backed on both sides with an ultra smooth clear polyester liner
- Ideal for roll-form converting



# Flexcon® FlexMount® Select™ DF132311

PRODUCT DATA	VALUE	TEST METHOD
<b>Physical Properties</b>		
Thickness (Mils[microns])	Liner	1.0 (25) +/- 5%
	Adhesive	1.0-1.1 (25-28) +/- 0.1 (3)
	Film	1.0 (25) +/- 10%
	Adhesive	1.0-1.1 (25-28) +/- 0.1 (3)
	Liner	1.0 (25) +/- 5%
<b>Adhesion Properties</b>		
Ultimate Peel from	Average	ASTM D 903 (Modified for 72 hour dwell time)
	Oz/in (N/m)	
Acrylic	78 (858)	
Glass	56 (616)	
Polypropylene	26 (256)	
Stainless Steel	54 (594)	ASTM D 3654 Method A a. 1 hr. dwell b. 1 sq. in. surface c. 4 lb. load
Expected Shear		
Room Temp (hours)	100+	
Tack (gm/sq cm)	930	
Expected Exterior Life	Depends on substrate; both adhesives are suitable for outdoor use	
Service Temperature Range	-40°F to 302°F (-40°C to 150°C)	ASTM D 2979
Minimum Application Temperature	50°F (10°C)	
Storage Stability	Two years when stored at 70°F (21°C) and 50% relative humidity	

## Product Performance and Suitability

All of the descriptive information, the typical performance data, and recommendations for the use of FLEXcon products shall be used only as a guide and do not reflect the specification or specification range for any particular property of the product. Furnishing such information is merely an attempt to assist you after you have indicated your contemplated use and shall in no event constitute a warranty of any kind by FLEXcon. All purchasers of FLEXcon products shall be responsible for independently determining the suitability of the material for the purpose for which it is purchased. No distributor, salesman, or representative of FLEXcon is authorized to give any warranty, guaranty, or make any representation in addition or contrary to the above.

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