

# Transit

## Bus & Train Wraps - Window Perf Overlamine

*Bus wraps are a way to deliver promotional messages to a mass audience.*

*Pressure-sensitive base film and overlamine for bus wraps must be able to endure a variety of tough environmental conditions - UV rays, moisture, temperature extremes, and abrasion - 24 hours a day, 7 days a week, for up to 12 months.*

*Specially-formulated pressure-sensitive adhesives are designed to bond well to fiberglass, painted metal and stainless steel surfaces while being cleanly removable for up to one year.*

*End Use Applications:  
Bus Wraps (Body/Tail)  
Train Wraps (Body/Tail)*

*For more information on FLEXcon's pressure-sensitive film solutions for Transit, contact your local Sales Representative or our Product Branding Business Team at (508) 885-8370.*

*Product ID #: FLX000632*



**Product:** Flexcon® BusArt™ OV5040C

**Benefits:**

- 3.5 mil flexible clear overlaminating vinyl film provides a premium gloss finish
- Overlamine protects printed graphics from abrasion and bus cleaning
- Permanent overlaminating pressure-sensitive acrylic adhesive bonds well to base film surface
- Ultra-smooth polyester release liner provides ultimate smoothness and flow-out of adhesive on the overlaminating film
- Flexible overlamine and base film (Flexcon® SeeThru-Sign® STSWBF2) provides conformability around curved, riveted and irregular bus surfaces
- Approved by OUTFRONT Media and Vector Media, for full bus and train wraps, ultra kings, ultra super kings, fullbacks and halfbacks

This product is part of Flexcon's Bus and Train Wrap Advertising System. It can be used with [Flexcon® SeeThru-Sign® STSWBF2 \(Base Film\)](#).

For installation instructions, visit: [Flexcon's Transit Technical Guide and Installation Instructions](#).

# Flexcon® BusArt™ OV5040C

PRODUCT DATA	VALUE		TEST METHOD
Physical Properties			
Thickness (Mils[microns])	Film	3.5 (89) +/- 10%	ASTM D 3652 (Modified for use with non-tape products)
	Adhesive	1.0-1.1 (25-28) +/- 0.1 (3)	
	Liner	1.0 (25) +/- 5%	
Dimensional Stability (%)	MD	0.75	Applied Shrinkage: 24 hour dwell time on aluminum panel then 24 hours at 160°F (71°C)
	TD	0.50	
Adhesion Properties			
Ultimate Peel from	Average		ASTM D 903 (Modified for 72 hour dwell time)
	Oz/In	(N/m)	
Acrylic	78	(858)	
Glass	70	(770)	
Stainless Steel	72	(792)	
Expected Shear			ASTM D 3654 Method A a. 1 hr. dwell b. 1 sq. in. surface c. 4 lb. load
Room Temp (hours)	10		
Tack (gm/sq cm)	520		ASTM D 2979
Expected Exterior Life	One year		
Service Temperature Range	-40°F to176°F (-40°C to 80°C)		
Minimum Application Temperature	50°F (10°C)		
Storage Stability	Six months when stored at 70°F (21°C) and 50% relative humidity		

## Product Performance and Suitability

All of the descriptive information, the typical performance data, and recommendations for the use of Flexcon products shall be used only as a guide and do not reflect the specification or specification range for any particular property of the product. Furnishing such information is merely an attempt to assist you after you have indicated your contemplated use and shall in no event constitute a warranty of any kind by Flexcon. All purchasers of Flexcon products shall be responsible for independently determining the suitability of the material for the purpose for which it is purchased. No distributor, salesman, or representative of Flexcon is authorized to give any warranty, guaranty, or make any representation in addition or contrary to the above.

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