

# Primary and Secondary Labeling

Clear Polypropylene

*End Use Applications:  
Rigid Container Labels  
Semi-Squeeze Container Labels*

*For Consumable Products  
including:  
Beverages  
Food  
Health & Beauty  
Household Chemical*

*For more information on  
FLEXcon's  
pressure-sensitive film  
solutions for Primary and  
Secondary Labeling, contact  
your local Sales  
Representative or our  
Product Identification  
Business Team at (508)  
885-8300.*

*Product ID #: FLX000167*



**Product:** Flexcon® OptiFlex® PP 200 H Clear  
TC-332™ V-32 TracRite™120

**Benefits:**

- 2.0 mil clear polypropylene offers excellent resistance to shrinkage, moisture, humidity, and product contents
- Polypropylene is more economical and conformable than polyester and provides a good diecutting base
- Film clarity is ideal for achieving the no-label-look on glass
- Excellent surface smoothness allows for optimum ink laydown
- Topcoat optimizes printability with flexographic, rotary screen, rotary letterpress inks and hot stamping
- Permanent pressure-sensitive acrylic adhesive bonds well to glass without lifting, tunneling or flagging
- Adhesive offers excellent tack, clarity and wet out characteristics
- Backed with a 40 lb. bleached kraft release liner ideal for roll-form converting
- Release liner provides a good diecutting base and allows for high-speed dispensing

**Flexcon® OptiFlex® PP 200 H Clear TC-332™ V-32 TracRite™120**

PRODUCT DATA	VALUE	TEST METHOD
<b>Physical Properties</b>		
Thickness (Mils[microns])	Film	2.0 (51) +/- 10%
	Adhesive	0.7-0.8 (18-21) +/- 0.1 (3)
	Liner	1.2 (30) +/- 5%
Dimensional Stability (%)	No Shrinkage Observed	Applied Shrinkage: 24 hour dwell time on aluminum panel then 24 hours at 160°F (71°C)
<b>Adhesion Properties</b>		
Ultimate Peel from	Average	ASTM D 903 (Modified for 72 hour dwell time)
	Oz/In (N/m)	
Glass	37 (407)	
Polyester	43 (473)	
Polyethylene Corona Treated	27 (297)	
Polypropylene	6 (66)	
PVC	58 (638)	
Styrene	32 (352)	
Expected Shear		ASTM D 3654 Method A a. 1 hr. dwell b. 1 sq. in. surface c. 4 lb. load
Room Temp (hours)	100	
Tack (gm/sq cm)	280	ASTM D 2979
Expected Exterior Life	Indoor use only	
Service Temperature Range	-40°F to 176°F (-40°C to 80°C)	
Minimum Application Temperature	50°F (10°C)	
Storage Stability	Two years when stored at 70°F (21°C) and 50% relative humidity	

**Product Performance and Suitability**

All of the descriptive information, the typical performance data, and recommendations for the use of Flexcon products shall be used only as a guide and do not reflect the specification or specification range for any particular property of the product. Furnishing such information is merely an attempt to assist you after you have indicated your contemplated use and shall in no event constitute a warranty of any kind by Flexcon. All purchasers of Flexcon products shall be responsible for independently determining the suitability of the material for the purpose for which it is purchased. No distributor, salesman, or representative of Flexcon is authorized to give any warranty, guaranty, or make any representation in addition or contrary to the above.

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