

# Transfer Tape

## Double Liner

*Pressure-sensitive transfer tape adhesives are the ideal solution for mounting and bonding because they transfer easily and bond well to many challenging surfaces.*

*Markets Include:*

*Aerospace  
Appliance  
Automotive  
Consumer Electronics  
Durable Goods  
Heavy Equipment  
Industrial Equipment  
Rail*

*Applications Include:*

*Nameplate/ Brand ID  
Overlay  
Decal  
Sealing gaskets  
Gap filling  
Surface protection  
Grip, traction and anti-slip  
Noise and vibration control  
Bonding films to replace rivets  
and welds*

*For more information on FLEXcon's pressure-sensitive film solutions for Transfer Tapes, contact your local Sales Representative or our Performance Products Business Team at (508) 885-8440.*

*Product ID #: FLX000565*



**Product:** FLEXcon® FLEXmount® TT 400 L-606  
Spec 80B PFM 90 PFW

**Benefits:**

- Permanent acrylic adhesive offers medium tack, high shear and excellent adhesion to a variety of metal and plastic surfaces, including polypropylene, polyethylene, PORON® and Kushon® cellular rubber products
- Adhesive exhibits exceptional performance on textured and uneven surfaces
- Backed with an 80 lb. two-sided semi-bleached polycoated mando release liner, backside printed with a black stripe
- Backed on the other side with a layflat 90 lb. moisture stable polycoated release liner ideal for sheet form converting
- UL recognized under UL 969 - UL File No. PGGU2.MH10170 Marking and Labeling System Materials - Component

## FLEXcon® FLEXmount® TT 400 L-606 Spec 80B PFM 90 PFW

PRODUCT DATA	VALUE	TEST METHOD
<b>Physical Properties</b>		
Thickness (Mils[microns])	Adhesive	3.9-4.1 (99-104) +/- 0.2 (5)
	Spec 80B PFM	4.8 (122) +/- 10%
	90 PFW	6.9 (175) +/- 10%
Expected Shear		ASTM D 3652 (Modified for use with non-tape products)
Room Temp (hours)	70	ASTM D 3654 Method A a. 1 hr. dwell b. 1 sq. in. surface c. 4 lb. load
Tack (gm/sq cm)	1440	ASTM D 2979
Expected Exterior Life	Dependant on life of substrate - suitable for outdoor use	
Service Temperature Range	-40°F to 302°F (-40°C to 150°C)	
Minimum Application Temperature	50°F (10°C)	
Storage Stability	Two years when stored at 70°F (21°C) and 50% relative humidity	

For the Complete Product Data View: [FLEXmount® L-606/V-606 Adhesive Series Data Sheet](#)

### Product Performance and Suitability

All of the descriptive information, the typical performance data, and recommendations for the use of Flexcon products shall be used only as a guide and do not reflect the specification or specification range for any particular property of the product. Furnishing such information is merely an attempt to assist you after you have indicated your contemplated use and shall in no event constitute a warranty of any kind by Flexcon. All purchasers of Flexcon products shall be responsible for independently determining the suitability of the material for the purpose for which it is purchased. No distributor, salesman, or representative of Flexcon is authorized to give any warranty, guaranty, or make any representation in addition or contrary to the above.

Last Modified On: 02/06/2024

