

# Primary and Secondary Labeling

Clear Polypropylene

*Get the No-Label-Look  
Required for Your  
Application*

*End Use Applications:  
Rigid Container Labels  
Semi-Squeeze Container Labels  
Flexible Packaging*

*For Consumable Products  
including:  
Beverages  
Food  
Health & Beauty  
Household Chemical*

*For more information on  
FLEXcon's  
pressure-sensitive film  
solutions for Primary and  
Secondary Labeling, contact  
your local Sales  
Representative or our  
Product Identification  
Business Team at (508)  
885-8300.*

*Product ID #: FLX030751*



Product:

**Flexcon®  
OptiFlex® PP 200 H Clear  
TC-458 A-208 TracRite™ 92**

Benefits:

- 2.0 mil clear polypropylene offers excellent resistance to shrinkage, moisture, humidity and product contents
- Film clarity is ideal for achieving the no-label-look on glass
- Excellent surface smoothness allows for optimum ink laydown
- Film conformability for rigid containers provides maximum label and graphic coverage
- Topcoat optimizes printability with solvent flexo, UV inkjet - Narrow, UV offset, UV Flexo, hot stamping, UV letterpress and UV screen
- Permanent pressure-sensitive acrylic adhesive bonds well to glass and high surface energy plastics without lifting, tunneling or flagging
- Adhesive offers excellent tack, clarity and wet-out characteristics
- Backed with a Flexcon® TracRite™ 92 polyester release liner for excellent on-press performance for tight-registration graphics
- Release liner provides a good diecutting base and allows for high-speed dispensing
- Product has been 3rd party tested for Higher Pressure Processing (HPP) and adhesive was found to have the necessary strength and compatibility to withstand the HPP conditions

# Flexcon®

## OptiFlex® PP 200 H Clear

### TC-458 A-208 TracRite™ 92

PRODUCT DATA	VALUE		TEST METHOD
Physical Properties			
Thickness (Mils[microns])	Film	2.0 (51) +/- 10%	ASTM D 3652 (Modified for use with non-tape products)
	Adhesive	0.5-0.6 (13-15) +/- 0.1 (3)	
	Liner	0.92 (23) +/- 5%	
Dimensional Stability (%)	No Shrinkage Observed	Applied Shrinkage: 24 hour dwell time on aluminum panel then 24 hours at 160°F (71°C)	
Adhesion Properties			
Ultimate Peel from	Average		ASTM D 903 (Modified for 72 hour dwell time)
	Oz/In	(N/m)	
Corona Treated HDPE	25	(275)	
Glass	34	(374)	
HDPE	12	(132)	
Polyester	31	(341)	
Polypropylene	24	(264)	
PVC	35	(385)	
Expected Shear			ASTM D 3654 Method A a. 1 hr. dwell b. 1 sq. in. surface c. 4 lb. load
Room Temp (hours)	15		
Tack (gm/sq cm)	500		ASTM D 2979
Expected Exterior Life	Indoor use only		
Service Temperature Range	-40°F to 176°F (-40°C to 80°C)		
Minimum Application Temperature	50°F (10°C)		
Storage Stability	Two years when stored at 70°F (21°C) and 50% relative humidity		

#### Product Performance and Suitability

All of the descriptive information, the typical performance data, and recommendations for the use of Flexcon products shall be used only as a guide and do not reflect the specification or specification range for any particular property of the product. Furnishing such information is merely an attempt to assist you after you have indicated your contemplated use and shall in no event constitute a warranty of any kind by Flexcon. All purchasers of Flexcon products shall be responsible for independently determining the suitability of the material for the purpose for which it is purchased. No distributor, salesman, or representative of Flexcon is authorized to give any warranty, guaranty, or make any representation in addition or contrary to the above.

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