# Primary and Secondary Labeling

**Clear Polypropylene** 

*Get the No-Label-Look Required for Your Application* 

End Use Applications: Rigid Container Labels Semi-Squeeze Container Labels Flexible Packaging

For Consumable Products including: Beverages Food Health & Beauty Household Chemical

For more information on FLEXcon's pressure-sensitive film solutions for Primary and Secondary Labeling, contact your local Sales Representative or our Product Identification Business Team at (508) 885-8300.

Product ID #: FLX030751



Product:

## Flexcon® OptiFlex® PP 200 H Clear TC-458 A-208 TracRite<sup>™</sup> 92

### Benefits:

- 2.0 mil clear polypropylene offers excellent resistance to shrinkage, moisture, humidity and product contents
- Film clarity is ideal for achieving the no-label-look on glass
- Excellent surface smoothness
  allows for optimum ink laydown
- Film conformability for rigid containers provides maximum label and graphic coverage
- Topcoat optimizes printability with solvent flexo, UV inkjet - Narrow, UV offset, UV Flexo, hot stamping, UV letterpress and UV screen
- Permanent pressure-sensitive acrylic adhesive bonds well to glass and high surface energy plastics without lifting, tunneling or flagging
- Adhesive offers excellent tack, clarity and wet-out characteristics
- Backed with a Flexcon® TracRite™ 92 polyester release liner for excellent on-press performance for tight-registration graphics
- Release liner provides a good diecutting base and allows for high-speed dispensing
- Product has been 3rd party tested for Higher Pressure Processing (HPP) and adhesive was found to have the necessary strength and compatibility to withstand the HPP conditions



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PRODUCT DATA	VALUE		TEST METHOD	
Physical Properties				
Thickness (Mils[microns])	Film Adhesive Liner	2.0 (51) +/- 10% 0.5-0.6 (13-15) +/- 0.1 (3) 0.92 (23) +/- 5%	ASTM D 3652 (Modified for use with non-tape products)	
Dimensional Stability (%)	No Shrinkage Observed		Applied Shrinkage: 24 hour dwell time on aluminum panel then 24 hours at 160°F (71°C)	
Adhesion Properties				
Ultimate Peel from	Average		ASTM D 903 (Modified for 72 hour	
	Oz/In	(N/m)	dwell time)	
Corona Treated HDPE	25	(275)		
Glass	34	(374)		
HDPE	12	(132)		
Polyester	31	(341)		
Polypropylene	24	(264)		
PVC	35	(385)		
Expected Shear			ASTM D 3654 Method A a. 1 hr. dwell b. 1 sq. in. surface c. 4 lb. load	
Room Temp (hours)	15			
Tack (gm/sq cm)	500		ASTM D 2979	
Expected Exterior Life	Indoor use only			
Service Temperature Range	-40°F to 176°F (-40°C to 80°C)			
Minimum Application Temperature	50°F (10°C)			
Storage Stability	Two years when stored at 70°F (21°C) and 50% relative humidity			

Product Performance and Suitability All of the descriptive information, the typical performance data, and recommendations for the use of Flexcon products shall be used only as a guide and do not reflect the specification or specification range for any particular property of the product. Furnishing such information is merely an attempt to assist you after you have indicated your contemplated use and shall in no event constitute a warranty of any kind by Flexcon. All purchasers of Flexcon products shall be responsible for independently determining the suitability of the material for the purpose for which it is purchased. No distributor, salesman, or representative of Flexcon is authorized to give any warranty, guaranty, or make any representation in addition or contrary to the above. Last Modified On: 03/08/2024

