

# Consumer Durables

Gloss Topcoated Clear Polyester for  
Oily and Rough Textured Surfaces - Sheet Form

## *End Use Applications:*

*Compliance Labels  
Warning & Instructional Labels  
Nameplates  
Brand Identity Labels*

## *Markets including:*

*Appliance  
Automotive  
Heavy/Outdoor Equipment  
Industrial/Manufacturing  
Power Equipment*

*For more information on  
FLEXcon's  
pressure-sensitive film  
solutions for Consumer  
Durables and more, contact  
your local Sales  
Representative or our  
Product Identification  
Business Team at (508)  
885-8300.*

*Product ID #: FLX068696*



Product: **Flexcon® NexGen™ CP606HS**

## Benefits:

- Gloss topcoated 2.0 mil clear polyester provides consistent surface smoothness, excellent dimensional stability, and endurance to varying temperatures
- Printable via resin and wax/resin thermal transfer; UV & solvent screen; UV, solvent & water flexo; laser (toner); and narrow-format UV inkjet
- Permanent acrylic pressure-sensitive adhesive with a heavier coat weight offers high initial tack, high shear, and high ultimate bond to a wide variety of oily and rough textured surfaces, including low-surface energy plastics and painted metal
- 90 lb. moisture stable polycoated release liner is ideal for roll-to-sheet and sheet-form converting on most narrow-format presses
- UL recognized under UL 969 - UL File No. PGJ12.MH16635 Printing Materials - Component
- cUL recognized under UL File No. PGJ18.MH16635 - Printing Materials Certified for Canada - Component - under CAN/CSA standard C22.2, No. 0.15

All narrow-format UV inkjet systems are different; therefore, we recommend "fit-for-use" testing.

For laser diecutability, please check with your equipment manufacturer.

# Flexcon® NexGen™ CP606HS

PRODUCT DATA	VALUE	TEST METHOD
<b>Physical Properties</b>		
Thickness (Mils[microns])	Film	2.0 (51) +/- 10%
	Adhesive	1.9-2.1 (48-53) +/- 0.1 (3)
	Liner	6.9 (175) +/- 10%
Dimensional Stability (%)	No Shrinkage Observed	Applied Shrinkage: 24 hour dwell time on aluminum panel then 24 hours at 160°F (71°C)
<b>Adhesion Properties</b>		
Ultimate Peel from	Average	ASTM D 903 (Modified for 72 hour dwell time)
	Oz/In (N/m)	
ABS	81 (891)	
ABS Textured Side	24 (264)	
Acrylic	122 (1342)	
Acrylic Powder Paint	89 (979)	
Aluminum	102 (1122)	
Epoxy Powder Paint	111 (1221)	
Fiberglass	91 (1001)	
HDPE	42 (462)	
Metal - Heavy Textured Aluminum	8 (88)	
Metal - Light Textured Stainless Steel	96 (1056)	
Painted Metal	100 (1100)	
Polycarbonate	99 (1089)	
Polyester	95 (1045)	
Polypropylene	36 (396)	
Stainless Steel	87 (957)	
Styrene	104 (1144)	
Expected Shear		ASTM D 3654 Method A a. 1 hr. dwell b. 1 sq. in. surface c. 4 lb. load
Room Temp (hours)	75	
Tack (gm/sq cm)	1650	ASTM D 2979
Expected Exterior Life	Two years	
Service Temperature Range	-40°F to 302°F (-40°C to 150°C)	
Minimum Application Temperature	50°F (10°C)	
Storage Stability	Two years when stored at 70°F (21°C) and 50% RH	

All of the descriptive information, the typical performance data, and recommendations for the use of Flexcon products shall be used only as a guide and do not reflect the specification or specification range for any particular property of the product. Furnishing such information is merely an attempt to assist you after you have indicated your contemplated use and shall in no event constitute a warranty of any kind by Flexcon. All purchasers of Flexcon products shall be responsible for independently determining the suitability of the material for the purpose for which it is purchased. No distributor, salesman, or representative of Flexcon is authorized to give any warranty, guaranty, or make any representation in addition or contrary to the above.

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