

Consumer Durables

Gloss Topcoated White Polyester for
Oily and Rough Textured Surfaces - Roll Form

End Use Applications:

*Compliance Labels
Warning & Instructional Labels
Nameplates
Brand Identity Labels*

Markets including:

*Appliance
Automotive
Heavy/Outdoor Equipment
Industrial/Manufacturing
Power Equipment*

*For more information on
FLEXcon's
pressure-sensitive film
solutions for Consumer
Durables and more, contact
your local Sales
Representative or our
Product Identification
Business Team at (508)
885-8300.*

Product ID #: FLX068701



Product: **Flexcon® NexGen™ WP606H**

Benefits:

- Gloss topcoated 2.0 mil white polyester provides consistent surface smoothness, excellent dimensional stability, and endurance to varying temperatures
- Printable via resin and wax/resin thermal transfer; UV & solvent screen; UV, solvent & water flexo; laser (toner); and narrow-format UV inkjet
- Permanent acrylic pressure-sensitive adhesive with a heavier coat weight offers high initial tack, high shear, and high ultimate bond to a wide variety of oily and rough textured surfaces, including low-surface energy plastics and painted metal
- Backed with a 50 lb. bleached kraft release liner made from up to 30% post-consumer waste, ideal for roll-form converting
- Liner is suitable for optical sensing on most thermal transfer printers
- UL recognized under UL 969 - UL File No. PGJ12.MH16635 Printing Materials - Component
- cUL recognized under UL File No. PGJ18.MH16635 - Printing Materials Certified for Canada - Component - under CAN/CSA standard C22.2, No. 0.15

All narrow-format UV inkjet systems are different; therefore, we recommend "fit-for-use" testing.

For laser diecutability, please check with your equipment manufacturer.

Flexcon® NexGen™ WP606H

PRODUCT DATA	VALUE	TEST METHOD
Physical Properties		
Thickness (Mils[microns])	Film	2.0 (51) +/- 10%
	Adhesive	1.9-2.1 (48-53) +/- 0.1 (3)
	Liner	3.1 (79) +/- 10%
Dimensional Stability (%)	No Shrinkage Observed	Applied Shrinkage: 24 hour dwell time on aluminum panel then 24 hours at 160°F (71°C)
Adhesion Properties		
Ultimate Peel from	Average	ASTM D 903 (Modified for 72 hour dwell time)
	Oz/In (N/m)	
ABS	81 (891)	
ABS Textured Side	24 (264)	
Acrylic	122 (1342)	
Acrylic Powder Paint	89 (979)	
Aluminum	102 (1122)	
Epoxy Powder Paint	111 (1221)	
Fiberglass	91 (1001)	
HDPE	42 (462)	
Metal - Heavy Textured	8 (88)	
Metal - Light Textured	96 (1056)	
Painted Metal	100 (1100)	
Polycarbonate	99 (1089)	
Polyester	95 (1045)	
Polyester Powder Paint	47 (517)	
Polyurethane Powder Paint	110 (1210)	
Stainless Steel	87 (957)	
Expected Shear		ASTM D 3654 Method A a. 1 hr. dwell b. 1 sq. in. surface c. 4 lb. load
Room Temp (hours)	75	
Tack (gm/sq cm)	1650	ASTM D 2979
Expected Exterior Life	Two years	
Service Temperature Range	-40°F to 302°F (-40°C to 150°C)	
Minimum Application Temperature	50°F (10°C)	
Storage Stability	Two years when stored at 70°F (21°C) and 50% relative humidity	

Product Performance and Suitability

All of the descriptive information, the typical performance data, and recommendations for the use of Flexcon products shall be used only as a guide and do not reflect the specification or specification range for any particular property of the product. Furnishing such information is merely an attempt to assist you after you have indicated your contemplated use and shall in no event constitute a warranty of any kind by Flexcon. All purchasers of Flexcon products shall be responsible for independently determining the suitability of the material for the purpose for which it is purchased. No distributor, salesman, or representative of Flexcon is authorized to give any warranty, guaranty, or make any representation in addition or contrary to the above.

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