

# Consumer Durables

Print-Receptive White Vinyl  
Air Egress Sheet Form Liner

## *End Use Applications:*

*Compliance Labels  
Warning & Instructional Labels  
Nameplates  
Brand Identity Labels*

## *For Durable Goods including:*

*Appliance  
Heavy Outdoor Equipment  
Industrial/Manufacturing  
Power Equipment  
Recreational Vehicles*

## *For more information on FLEXcon's*

*pressure-sensitive film solutions for Consumer Durables, contact your local Sales Representative or our Product Identification Business Team at (508) 885-8300.*

*Product ID #: FLX069859*



Product: **Flexcon® DPM Aply® 6WVSAE  
(V 600 F White V-344  
90 PFW Air Egress)**

## Benefits:

- Print-receptive 6.0 mil white vinyl provides consistent surface smoothness and excellent dimensional stability
- Film's rigidity offers fast and easy label application
- Conformable film is ideal for flat or semi-compound curved surfaces; the handle of the film provides a greater ability to rework the label
- Printable via solvent inkjet, UV & solvent screen, UV offset, and narrow-format UV inkjet
- Permanent acrylic pressure-sensitive adhesive bonds well to low- and high-surface energy plastics, painted metal, powder-coated paint, polycarbonate and fiberglass
- Five year outdoor durability based on 2500 hrs. Xenon Arc
- 90 lb. embossed liner creates air egress channels in the adhesive to eliminate bubbles and wrinkles during application process and post application process
- Liner is ideal for roll-to-sheet and sheet-form converting on most narrow-format presses

All narrow-format UV inkjet systems are different; therefore, we recommend "fit-for-use" testing.

Please note: DPM Aply® with air egress liner is available for sale in North America only.

**Flexcon® DPM Aply® 6WVSAE  
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PRODUCT DATA	VALUE	TEST METHOD
<b>Physical Properties</b>		
Thickness (Mils[microns])	Film	6.0 (152) +/- 10%
	Adhesive	1.1-1.2 (28-30) +/- 0.1 93)
	Liner	6.8 (172) +/- 10%
Dimensional Stability (%)	MD	0.75
	TD	0.50
<b>Adhesion Properties</b>		
Ultimate Peel from	Average	ASTM D 903 (Modified for 72 hour dwell time)
	Oz/In	(N/m)
	Acrylic	77 (847)
	Glass	50 (550)
	Polyethylene	27 (297)
	Polypropylene	39 (429)
	Stainless Steel	61 (671)
Expected Shear		ASTM D 3654 Method A a. 1 hr. dwell b. 1 sq. in. surface c. 4 lb. load
Room Temp (hours)	5	
Tack (gm/sq cm)	510	ASTM D 2979
Expected Exterior Life	Five years based on 2000 hours Xenon arc testing	
Service Temperature Range	-40°F to 176°F (-40°C to 80°C)	
Minimum Application Temperature	50°F (10°C)	
Storage Stability	Two years when stored at 70°F (21°C) and 50% relative humidity	

Due to the custom nature of this product, the data presented are based on three or less production runs.

**Product Performance and Suitability**

All of the descriptive information, the typical performance data, and recommendations for the use of Flexcon products shall be used only as a guide and do not reflect the specification or specification range for any particular property of the product. Furnishing such information is merely an attempt to assist you after you have indicated your contemplated use and shall in no event constitute a warranty of any kind by Flexcon. All purchasers of Flexcon products shall be responsible for independently determining the suitability of the material for the purpose for which it is purchased. No distributor, salesman, or representative of Flexcon is authorized to give any warranty, guaranty, or make any representation in addition or contrary to the above.

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