# Secondary Labeling

Clear Polypropylene with Removable Adhesive

Get the No-Label-Look Required for Your Application

End-Use Applications Rigid Container Labels Semi-Squeeze Container Labels

For Consumable Products including: Cosmetics Household Product Labeling

For more information on FLEXcon's pressure-sensitive film solutions for Secondary Container Labeling, contact your local Sales Representative or our Product Branding Business Team at (508) 885-8370.

Product ID #: FLX070146



Product:

## Flexcon® OptiFlex® PP 200 H Clear TC-458 V-611 Spec 40K-8

#### Benefits:

- Topcoated 2.0 mil hard clear polypropylene (BOPP) offers excellent resistance to shrinkage, moisture, humidity, and product contents
- Film clarity is ideal for achieving the no-label-look
- Polypropylene is more economical and conformable than polyester and provides a good diecutting base
- Excellent surface smoothness allows for optimum ink laydown
- Printable via UV, solvent & water flexo, UV inkjet (Xeikon Jetrion 4000 series and Domino), UV screen, UV letterpress, and hot stamping

- General-purpose removable adhesive provides minimal adhesion bond over time ensuring clean removability
- Adheres to a wide range of container types
- Adhesive complies with FDA 175.105 for indirect food contact
- Backed with a 40 lb. bleached kraft release liner ideal for roll-form converting
- Order custom widths without purchasing a whole master through <u>Flexcon® FlexChoice™</u> for Prime Label



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PRODUCT DATA	VALUE		TEST METHOD
Physical Properties			
Thickness (Mils[microns])	Film Adhesive Liner	2.0 (51) +/- 10% 0.5-0.6 (13-15) +/- 0.1 (3) 2.5 (64) +/- 10%	ASTM D 3652 (Modified for use with non-tape products)
Dimensional Stability (%)	MD TD	0.5 0.5	Applied Shrinkage: 24 hour dwell time on aluminum panel then 24 hours at 160°F (71°C)
Adhesion Properties			
Ultimate Peel from	Average Oz/In	(N/m)	ASTM D 903 (Modified for 72 hour dwell time)
Aluminum	23	(253)	
Glass	14	(154)	
Polyethylene	6	(66)	
Polypropylene	14	(154)	
Stainless Steel	17	(187)	
Expected Shear			ASTM D 3654 Method A a. 1 hr. dwell b. 1 sq. in. surface c. 4 lb. load
Room Temp (hours)	100		
Tack (gm/sq cm)	290		ASTM D 2979
Expected Exterior Life	Indoor use only		
Service Temperature Range	-20°F to 212°F (-29°C to 100°C)		
Minimum Application Temperature	40°F (4°C)		
Storage Stability	Two years when stored at 70°F (21°C) and 50%		

### Product Performance and Suitability

relative humidity

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